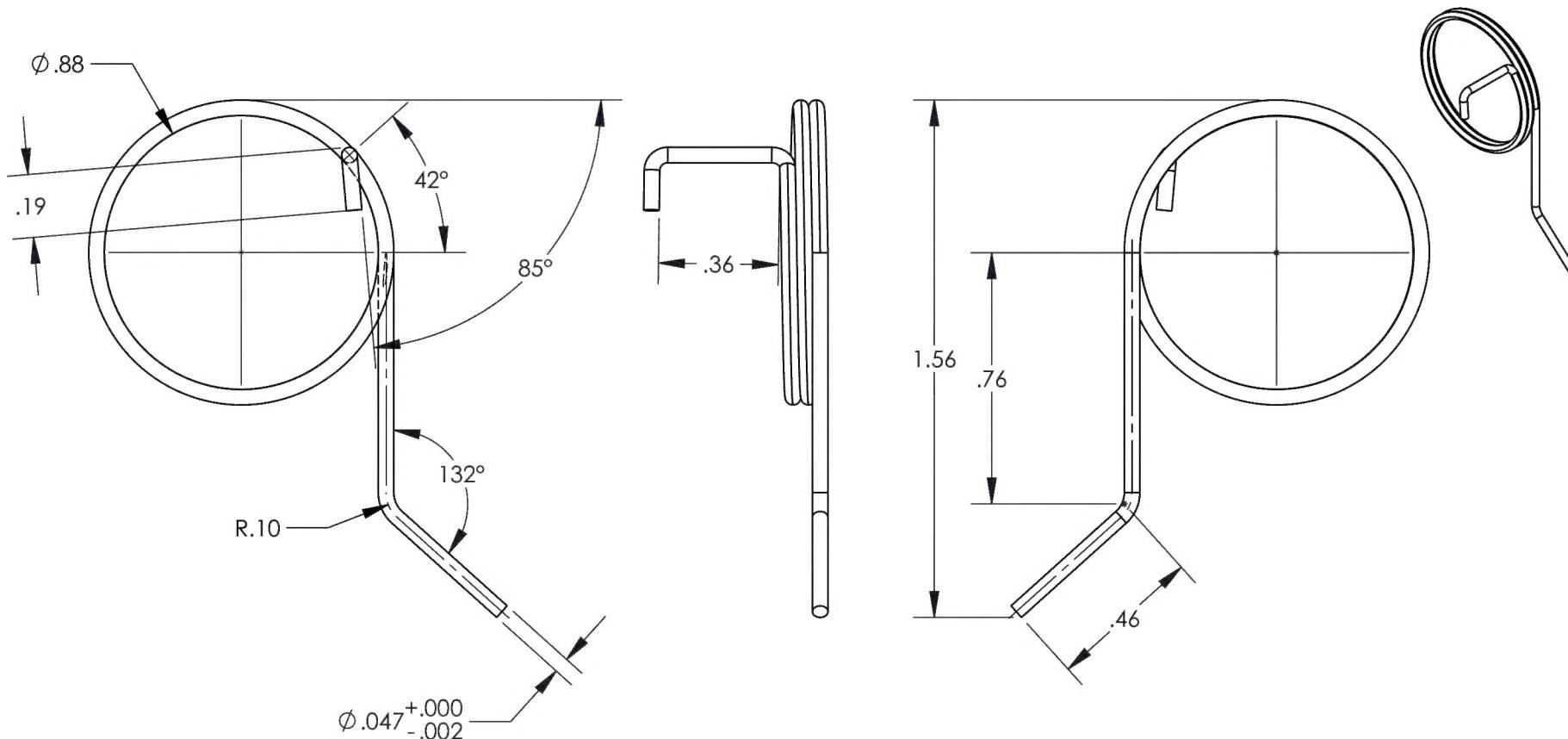


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
		INCORPORATED ECN 03175 PER APICAL INDUSTRIES DRAWING.	7/18/11		
1		CH'D DIA FROM .043 TO .047. CH'D ANGLE FROM 31 TO 55. REMOVED DIM .028. RELOCATED DIM .19. CH'D TOLERANCES ON ALL DIMENSIONS.	4/25/14	PW	RW
2	14-0150	CH'D TITLE BLOCK WAS RED BARN IS DART. CH'D DIMS WAS 55° IS 85°, WAS 72° IS 42°, WAS 1.55 IS 1.56.	9/17/2014	DPD	PW



DART AEROSPACE	
TITLE	
ACTUATOR SPRING	
DWG NO.	C3-3-9
MAT'L	SS 304 WIRE
DRAWN BY:	APICAL
UNLESS OTHERWISE SPECIFIED	APPROVED
DIMENSIONS ARE IN INCHES	D Weil
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	HEAT TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45°	
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL	
SCALE	2:1
DATE	7/18/2011
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	SCALE	DATE	SHEET 1 OF 1
		B/O	C3-3-9	1	ACTUATOR SPRING	SS 304 WIRE	Ø.047 X 8 DENDOFF	2:1	7/18/2011	